



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003648

D350-567-145
Job Sheet 178119



Part No: D350-567-145

Job Qty: 1 ea

Part Name: Floor Window Close Out (AS350 B3e)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F IPP REV:A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM

Ship Via:

JUN 05 2018

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/22/18	0.00	0.00	Start Up Stores/Pkg-2		6/5/2018
110	Packaging	1 pcs		6/22/18	0.00	0.00	Packaging1-3		18-06-05
120	QC	1 pcs		6/22/18	0.00	0.00	QC4		21 18-06-12
130	Packaging	1 pcs		6/22/18	0.00	0.00	Packaging3-1		21 18-06-12
135	DC	1 pcs		6/22/18	0.00	0.00	DC		21 18-06-12
140	QC21-FG	1 Ea		6/22/18	0.00	0.00	QC21		21 18-06-12

Part Op 130 - Identify and pack for shipping as per PPP D350-567-145 Location FG033
Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-567-145 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	90-Start up Operation	3059129
AN525-10R6	Screw	2 Ea (2 ea)	90-Start up Operation	FM137307
AN525-832R7	Screw	2 Ea (2 ea)	90-Start up Operation	5067896
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	90-Start up Operation	5074420
D3802-1	Window Seal (\$ Per Foot) 24"	2 Ea (2 ea)	90-Start up Operation	5074420
D4435-9	Bracket	2 Ea (2 ea)	90-Start up Operation	5074420
D4436-041	Aft Bracket Assembly 5074420	1 Ea (1 ea)	90-Start up Operation	5074420
D4441-1	Rubber Seal 24"	2 ft (2 ea)	90-Start up Operation	5074420
D4730-020-030	Velcro Strip 2.0W/ X 3.0L	1 Ea (1 ea)	90-Start up Operation	5074420
D4971-041	T/R Bellcrank Cover Assembly	1 Ea (1 ea)	90-Start up Operation	5074420
D5076-041	Fwd Bracket Assembly 5070042	1 Ea (1 ea)	90-Start up Operation	5074420
MS21042L06	Nut	7 Ea (7 ea)	90-Start up Operation	5049834
MS21042L08	Nut	2 Ea (2 ea)	90-Start up Operation	5044234
MS21042L3	Nut	5 Ea (5 ea)	90-Start up Operation	5075328
MS21059L3	Nut Plate	2 Ea (2 ea)	90-Start up Operation	5025740
MS35206-229	Screw	7 Ea (7 ea)	90-Start up Operation	5067268
NAS1149F0332P	Washer	10 Ea (10 ea)	90-Start up Operation	5068663
NAS1149FN616P	Washer	14 Ea (14 ea)	90-Start up Operation	5064085
NAS1149FN816P	Washer	2 Ea (2 ea)	90-Start up Operation	5117316-25

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval			
Description Work Order Deviation		Disposition					
		DART AEROSPACE Container No: S080309 Part: D350-567-145 Job No: 178119 Serial No/Batch: S080309 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ DART AEROSPACE 1270 Aberdeen Street Hooksett, NH 03044 CANADA TEL : 1 513 632-5200 Email: sales@dartaero.com www.dartaerospace.com					
						Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEG Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐					
OTHER : _____		☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence			

90-Start up Operation

AN3-3A	5	715	0
AN525-10R6	2	182	0
AN525-832R7	2	63	0
CB200	1	11	0
D3802-1	2	91	0
D4435-9	2	2	0
D4436-041	1	1	0
D4441-1	2	70	0
D4730-020-030	1	0	0
D4971-041	1	0	0
D5076-041	1	1	0
MS21042L06	7	209	0
MS21042L08	2	1,762	0
MS21042L3	5	1,322	0
MS21059L3	2	161	0
MS35206-229	7	144	0
NAS1149F0332P	10	3,278	0
NAS1149FN616P	14	97	0
NAS1149FN816P	2	222	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Temperature/Cure ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Bending ☐ Set-up ☐ Folio/Program ☐ Outside Dimensions ☐ Centre Not Concentric ☐ BOM/Route ☐ Grain ☐ Over/Under tolerance ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Part Incorrect ☐ Crimp/Kink/Ripple/Wave ☐ Inspection Incomplete/Unqualified ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Cuffs ☐ Contamination ☐ Out of Sequence ☐ Part Moved ☐ Crushing ☐ Countersink ☐ Off-set ☐ Drawing ☐ Heat Treat ☐ Cut Too Short ☐ Mislabeled ☐ Finish ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Misread ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐ Turning Sequence ☐							
OTHER : ☐									



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003648	S078023	AN3-3A	Bolt	S058129	ST350	5
003648	S078024	AN525-10R6	Screw	fm137307	ST329	2
003648	S078025	AN525-832R7	Screw	s067896	ST328	2
003648	S077955	D3802-1	Window Seal (\$ Per Foot)	S034081	ST416	2
003648	S068102	D4435-9	Bracket	S068100	ST091	2
003648	S074410	D4436-041	Aft Bracket Assembly	S074407	ST618	1
003648	S078027	D4441-1	Rubber Seal	F151347	ST422	2
003648	S078043	D4971-041	T/R Bellcrank Cover Assembly	S076770	ST621	1
003648	S070042	D5076-041	Fwd Bracket Assembly	S031443	ST617	1
003648	S077878	MS21042L06	Nut	s049834	ST303	7
003648	S077877	MS21042L08	Nut	s044234	ST303	2
003648	S077875	MS21042L3	Nut	s075328	ST303	5
003648	S077874	MS21059L3	Nut Plate	s025740	ST301	2
003648	S077869	MS35206-229	Screw	s067268	ST271	7
003648	S077865	NAS1149F0332P	Washer	s068663	ST262	10
003648	S077866	NAS1149FN616P	Washer	S064085	ST263	14
003648	S077862	NAS1149FN816P	Washer	f117316-25	ST263	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/12/18 11:55 AM dart.quirion.sonia

Change Record

PAGE 1 OF 1

Part Number: D350-567-145

Description: FLOOR WINDOW CLOSEOUT (AS350 B3e)

[illegible]